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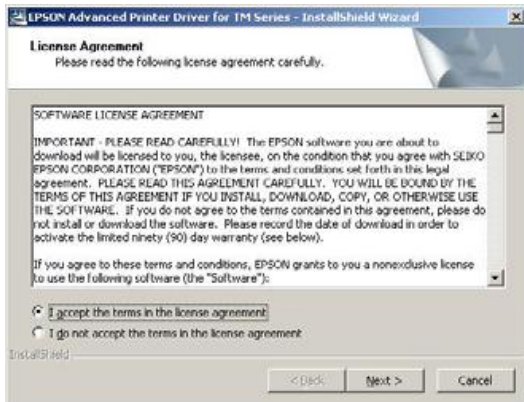
POS-X XR510 Receipt Printer Installation



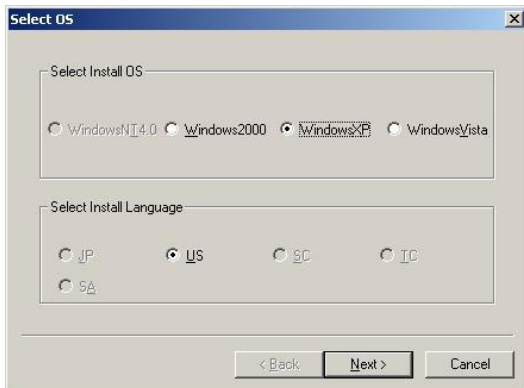
Printer Driver Installation

File is available to download here:

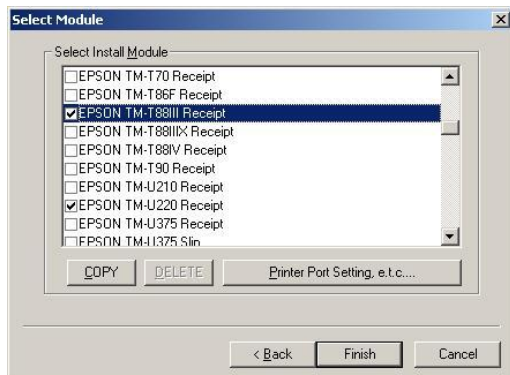
- http://download2.pcamerica.com/drivers/POS-X_Receipt_Printer_Driver.zip



1. Download and extract/open the **POS-X_EpsonAPD.exe** file.
2. Select **I accept the terms in the license agreement** and select **Next**.
3. Select **Next** again to save the files in the default location.








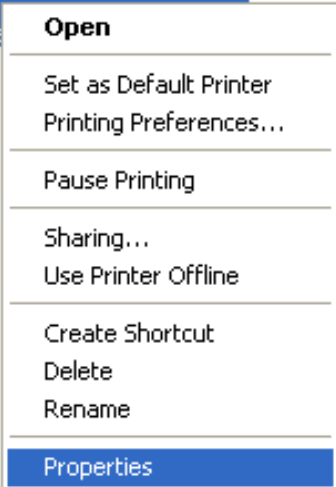
4. The Printer Driver Files will be copied to your machine. For the Select OS Box, select **Windows XP** and Select **Next**.

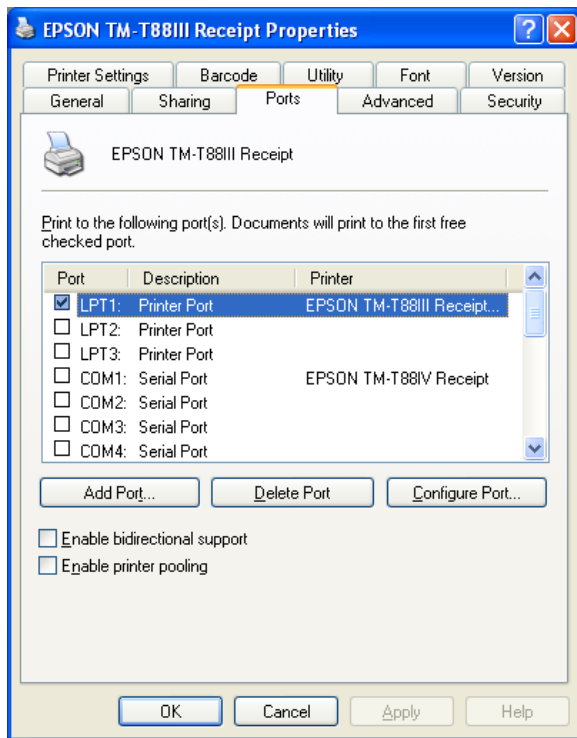


5. Then on the **Select Module** Screen, select **EPSON TM-T88III Receipt** (If you'll be installing an XR210 Kitchen Printer, you will also want to select EPSON TM-U220 Receipt). Do not change Printer Port Setting for now; we will do this later.
6. Select **Finish**.

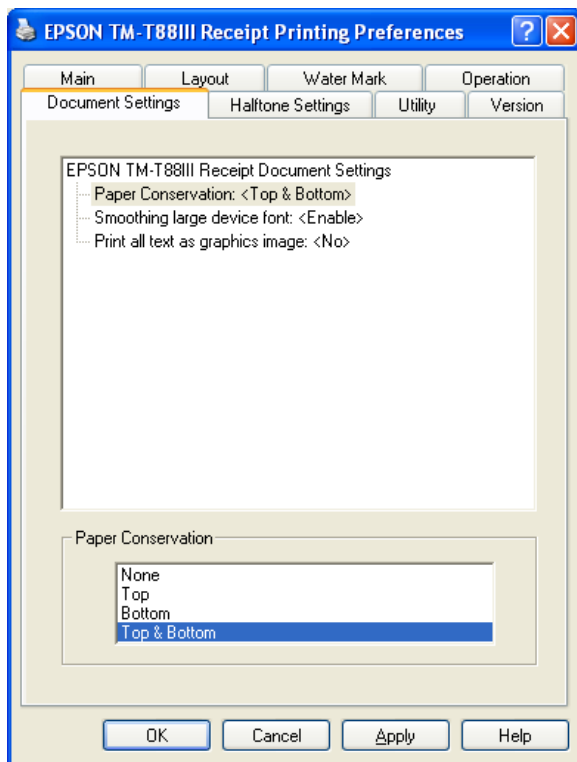
7. After the files are copied, and drivers are installed, you will be asked to Reboot. Skip this step for now. (Your printers will show up as **Not Available**, but they can still be used.)

Printer Configuration

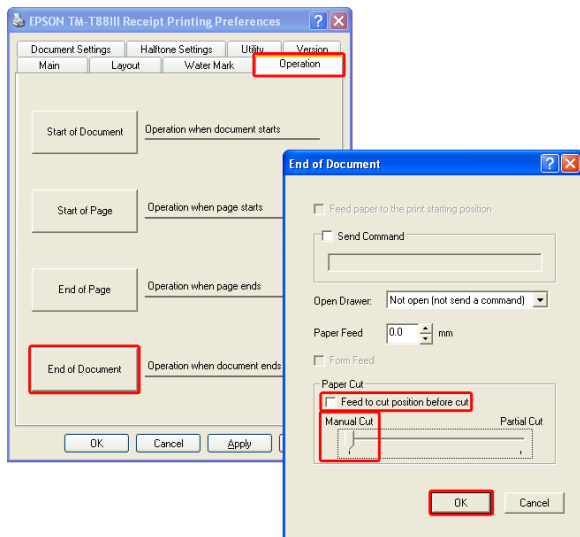
  Control Panel	<ol style="list-style-type: none">1. Select the Start Menu, then select Control Panel.
 Printers and Other Hardware Change the settings for your printer, keyboard, mouse, camera, and other hardware.  Printers and Faxes	<ol style="list-style-type: none">2. Select Printers and Other Hardware (Or Printers and Faxes). Then select View Installed Printers or Fax printers.
 EPSON TM-T88III Receipt D Re  <ul style="list-style-type: none">OpenSet as Default PrinterPrinting Preferences...Pause PrintingSharing...Use Printer OfflineCreate ShortcutDeleteRenameProperties	<ol style="list-style-type: none">3. Right-Click on EPSON TM-T88III Printer, and go to Properties.



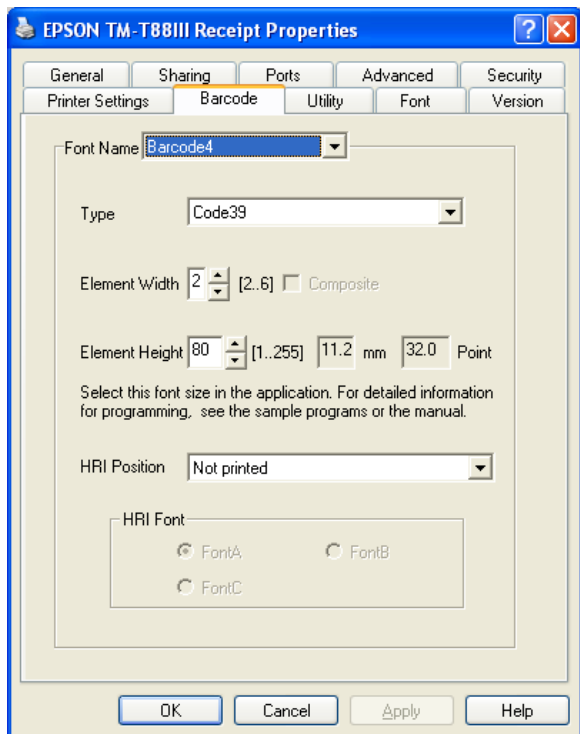
4. Select the **Ports** tab at the top. Uncheck **Enable Bidirectional Support** (Incompatible Feature).
5. Then change the printer port to the appropriate LPT, COM, USB Port or IP Address (Note, the port to be selected will not have ESD in front of the correct port).
6. Select **Apply**.
7. Next select the **General** tab and try to print a test page by selecting **Print Test Page**.



8. At the General tab, select **Printing Preferences**. Then select **Document Settings**, and change Paper Conservation to **Top & Bottom**.



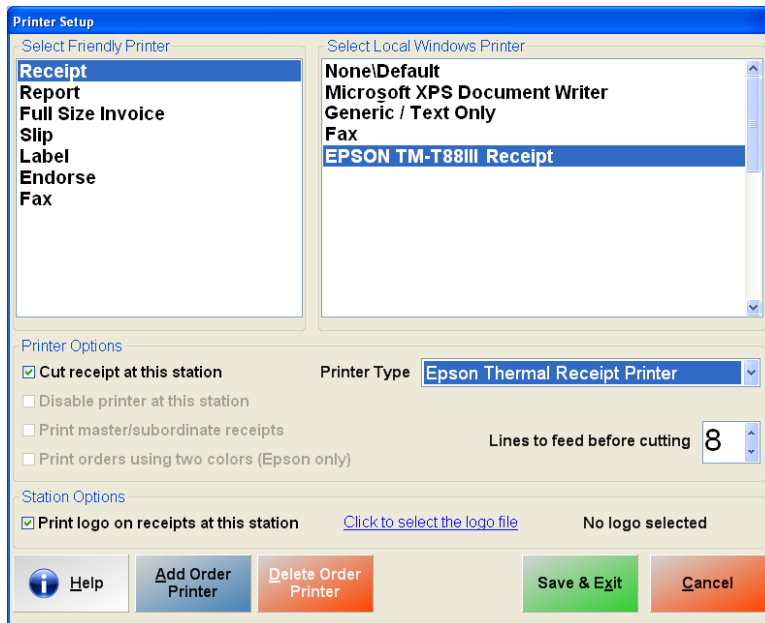
9. Select the **Operation** tab, and End of Document, and uncheck **Feed to cut Position**; change **Partial Cut** to **Manual Cut** by moving the slider to the left.
10. Select **OK** to apply changes to the End of Document page.
11. Select **OK** again to apply changes to the printing preferences page.



12. At the printing properties page select the **Advanced** tab and select **Printing Defaults**, and perform the same steps outlined in Step 8 through 11 above (Starting with Document Settings).
13. Select **Ok** to apply changes to the printing defaults page.
14. At the printing preferences page select the **Barcode** tab, select Barcode4, change Element Width to 2, Element Height to 80.
15. Finally select **OK**.

16. If you have any other POS-X Receipt Printer drivers installed, please delete them now.
17. Once you do this, you will want to turn the printer Off, and then back On again, to re-initialize the printer's settings.

Configuration in CRE/RPE



1. Start the RPE/CRE program.
2. Select the **Options/Manager** and enter your password (where applicable).
3. Select **[4] Setup | [L] Friendly Printer Setup** and re-enter your password if necessary.
4. Select **Receipt** in the **Select Friendly Printer** list on the left.
5. Select the **EPSON TM-T88III Receipt** in the **Select local Windows printer** list on the right.
6. Select **Epson Thermal Receipt Printer** as the Printer Type.
7. Select **Cut Receipt at this Station**.
8. Select **Print logo on receipts at this station** (if applicable).
 - It is also possible to print a logo, but it must first be uploaded to the printer. Contact POS-X Tech Support (800-790-8657 or support@pos-x.com) for assistance.
9. Select **Save & Exit**.

1. To Set Up your Cash drawer, return to View Options screen. Select **Setup**, then select **Setup Screen**.
2. Select the **Hardware** tab, then for **Default Cash Drawer Port**, select **USB Receipt Printer**.

3. Select the **Receipt** tab.
4. Check **Print Bar Code On "On-Hold" Receipts**.
5. Check **Print Bar Code On "Complete" Receipts**.
6. Select **Update** to save your changes.

You are now ready to run your first transaction! Please note that if you are using a Remote printer (such as a Kitchen or Bar Printer), you will first need to add one to the CRE/RPE Program. Please Contact PC America Support (800-722-6374) for more details. -- Once this Printer is installed, you will need to point your Menu items to the remote printer. [Please note that a current support contract for PC America may be required to complete this step. POS-X Tech Support is only authorized to do Hardware setup; we cannot alter menu items.]

Any other Questions? Call POS-X Tech Support at 800-790-8657 ext 5 (Tech Support).